

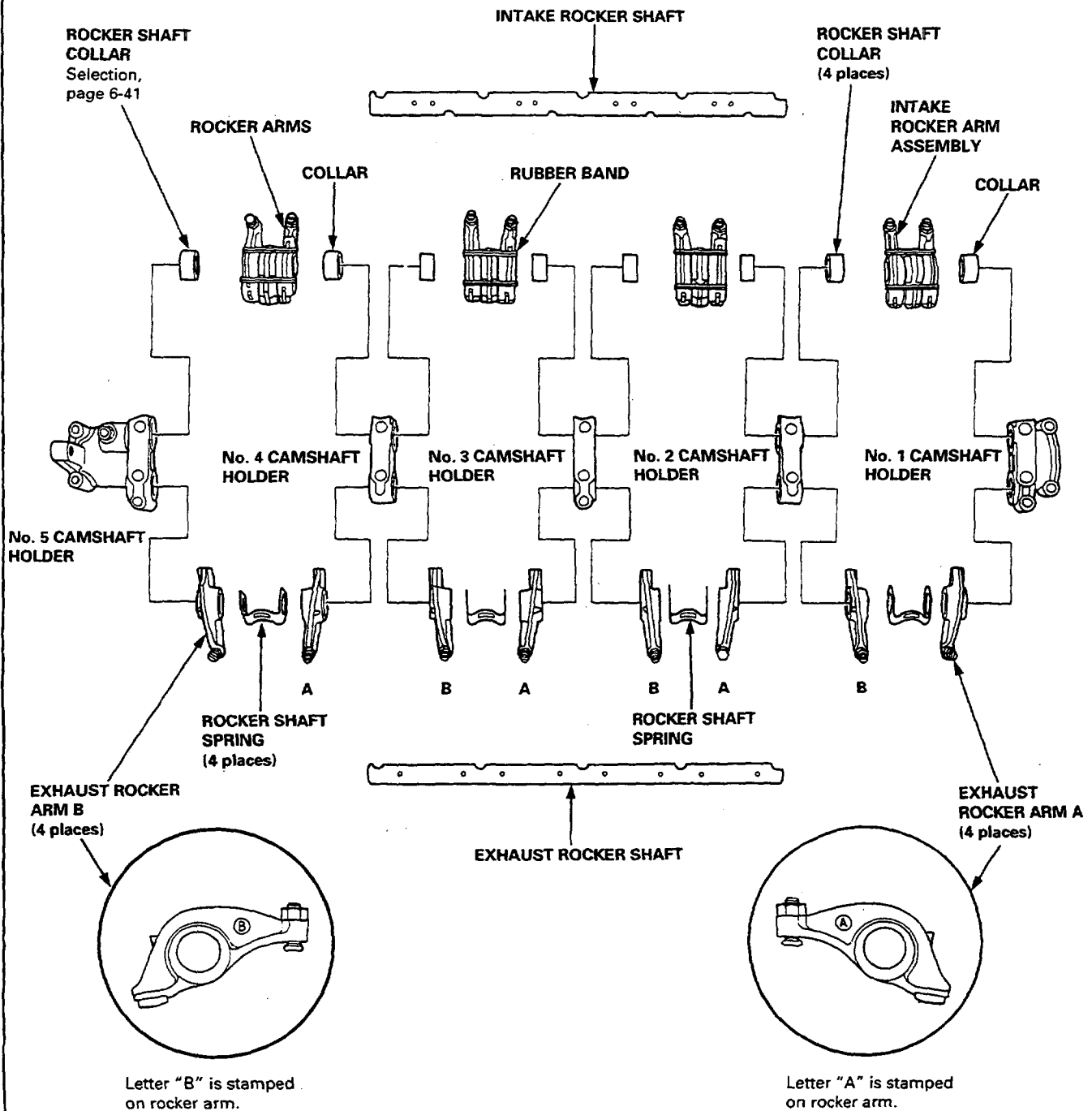
Rocker Arms

Overhaul

NOTE:

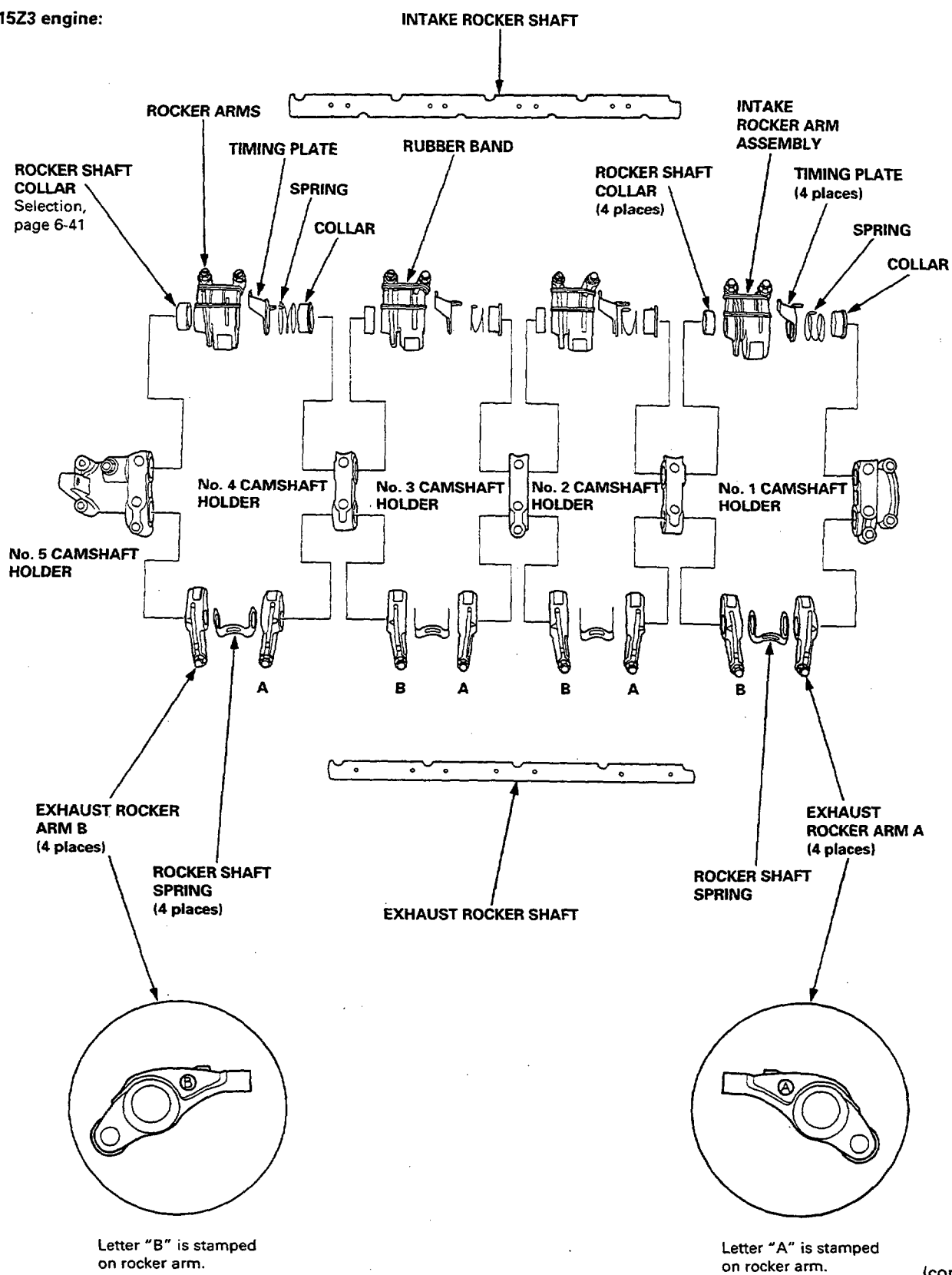
- Identify parts as they are removed to ensure reinstallation in original locations.
- Inspect rocker shafts and rocker arms (see page 6-42).
- Rocker arms must be installed in the same position if reused.
- When removing or installing rocker arm assembly, do not remove the camshaft holder bolts. The bolts will keep the holders, springs and rocker arms on the shaft.

D16Y2 engine:





D15Z3 engine:



(cont'd)

Rocker Arms

Overhaul (cont'd)

NOTE:

- Identify parts as they are removed to ensure reinstallation in original locations.
- Inspect rocker shafts and rocker arms (see page 6-43).
- Rocker arms must be installed in the same position if reused.
- When removing or installing rocker arm assembly, do not remove the camshaft holder bolts. The bolts will keep the holders, springs and rocker arms on the shaft.

D16Y3, D14A2 engines:

